

Product name: *Pentaprint® PVC PR-M180/23-71/9400-100_0-ZZZ*

Description: old Nomenclature: Pentaprint® PR M180/23-71/9400-100_0
high impact strength
suitable for screen printing and UV offset

Quality segment: Print film
Type: PVC
Color: 1-RG-Grey, crystal clear-000
Surface: Glossy / Glossy-00
Additional treatment: No additional treatment-00

Properties	Standard	Unit	Values
Thickness	DIN 53370 / ISO 4593	µm	80 ... 800
Tolerance of Thickness	DIN 53370 / ISO 4593	%	-10 ... 10 200 µm -7 ... 7 201 ... 400 µm -5 ... 5 401 ... 800 µm
Density	DIN EN ISO 1183-2	g/cm ³	1,31 ... 1,35
Tensile strength, min.	DIN EN ISO 527 test speed V 50 mm/min, measured lengthwise, depending on thickness	MPa	45
Impact strength, min.	DIN EN ISO 8256 measured lengthwise	kJ/m ²	550
VICAT-softening point	DIN EN ISO 306 measured in oil, method B/50	°C	72 ... 76
Dimensional stability -longitudinal	DIN 53377 storage in heated cupboard at 140°C/10min	%	-10,0 ... 0,0 0 ... 100 µm -7,0 ... 0,0 101 ... 200 µm -5,0 ... 0,0 201 ... 400 µm -4,0 ... 0,0 401 ... 800 µm
Dimensional stability -transverse	DIN 53377 storage in heated cupboard at 140°C/10min	%	-2,0 ... 2,0 80 ... 800 µm
Max. processing temperature	no remaining change of size	°C	55
Cold Break Temperature	DIN EN 1876-2 drop-hammer method	°C	-30
Surface tension, min.	DIN ISO 8296	mN/m	34
Surface reflexion, 20°	DIN 67530	GE	130 ... 140

The statements contained herein are for informational purposes only and are true and accurate to the best of our scientific and technical knowledge. This information does not constitute a guarantee or warranty, express or implied, nor does it establish a legally valid contractual relationship. It is the customer's responsibility to determine the suitability of this product for the customer's intended use, and Klöckner Pentaplast does not assume any liability for the customer's use of this product or the information contained herein.

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Regulatory:

The product corresponds to:

- respective regulations and directives for food contact
- Packaging requirements for heavy metals
- Supplementary confirmations to the above-named points can be issued on request.

Storage conditions:

- Ideal storage conditions between 10 - 30°C (50 - 86°F)
- Ideal RH 40 - 70%
- Should not be stored in direct sunlight and avoid major thermal fluctuation
- Store in original packaging
- Before working up the films should be conditioned a minimum of 24 hours room temperature (15 - 30°C)
- recommended use of the material within one year of production date

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