



Specialty / Industrial



A2+ UV LED Direct to Object Printer

Suited for personalised one-off print products and small lot production, the high quality XpertJet 661UF table top inkjet printer will deliver exceptional print quality onto a wide variety of materials including three dimensional objects up to 15 cm thick. The printer offers a print area of 483 mm x 594 mm and can be setup in either CMYK or CMYK + White + Varnish.

Think of prints on phone covers, gifts, photo products, promotional items such as pens, lighters & USB sticks, souvenirs, awards, small signs, small series production or prototyping of packaging samples, decorative tiles, etc...

Discover the magic of white and varnish inks ! White inks will enable you to print on dark coloured or clear substrates. Special added value finishing like spotvarnish or even stunning special effects such as special structures or embossing are possible with our dedicated varnish inks.

The compact XPJ-661UF printer will fit into any regular office, home based business or small retail environment.

Product Highlights

- Compact table top A2+ flatbed UV LED printer
- Added value personalised prints and bespoke small-lot production of commercial and industrial applications
- Fit for regular offices, home based businesses or small retail environments
- Print area of 483 X 594 mm – 19" x 23.4"
- Prints on objects up to 15 cm thick
- Dual ink type : rigid or flexible inks – 6 colours : CMYK + Wh + Va
- Integrated vacuum table
- Print on white, dark and clear items/objects
- Spotvarnish, structure printing & embossing thanks to varnish inks
- Mutoh proprietary Local Dimming Control Technology
- Multi-language intuitive OLED touch display
- Obstacle detection system & print resume functionality
- Dedicated Intelligent Interweaving technology incorporated
- Uninterrupted production thanks to selected active nozzle blocks
- Automatic table height adjustment to allow automated 2.5 D printing, e.g. to print embossed text
- Large front cover with hydraulic pumps
- Removable / replaceable lamp filter & lamp glass by operator
- Optional rotary printing unit for 360° printing on cylindrical objects





Desktop A2+ Flatbed LED UV Printer

Mutoh's Proprietary Local Dimming Control Technology - Patent Pending

The XPJ-661UF is equipped with a newly developed segmented 2" wide UV lamp. The UV lamp has 6 different sections. Each lamp section can be individually controlled, enabling production of **multiple varnish effects in the same print table movement**.

Gloss, semi-gloss and matte varnish effects can be produced in one table movement for prints combining CMYK + Varnish or White + Varnish. The result is a substantial productivity boost as well as a minimised risk for dust contamination into glossy printed areas.

Technical Key Specifications

| | |
|----------------------|---|
| Print Technology | Drop-on-demand Micro Piezo Inkjet Technology |
| Print Head | 1 monoblock 8 channel print head |
| Nozzle Configuration | 180 nozzles x 8 lines |
| Drop Mass Range | 3.7 pl to 25.8 pl |
| LED UV Lamp | 2" wide multi-segment lamp - 6 segments Each segment can be individually controlled. |

Media Specifications & Handling

| | |
|----------------------|--|
| Max. Print Area | 483 mm (19") x 594 mm (23.4") |
| Max. Media Thickness | Up to 150 mm |
| Table Height | Automatic height adjustment |
| Max. Weight | 6 kg |
| Media Drying System | Long life LED UV curing lamp / 14.250 hours |
| Vacuum System | Standard - electronically adjustable hold-down strength |
| 360° Printing | Optional rotary printing unit for 360° direct printing on cylindrical objects |

Ink Specifications

| | |
|----------------------|---|
| Ink Type | LED UV inks - Rigid and Flexible types |
| Ink Colours / Volume | CMYK, White & Varnish - 220 ml cassette |
| Ink Setup | CMYK (CCMMYK) CMYK + White + Varnish (CMYK+Wh+Va) |
| Compatibility* | ABS, Alu Composite Board, Glass, PC, PET, Extruded Acrylic, PP, PS, foam PVC, Tyvek®, Wood |

*: Ink adhesion will vary among media type and brand. The level of required adhesion on the final graphic depends on handling and usage. Individual testing is required in function of your specific application. Challenging substrates like glass, acrylic, PP may require the use of adhesion promoters/primers.

Power Consumption

| | |
|-----------------|--|
| During Printing | < 300 Watt |
| Power Supply | AC 100-120 V / AC 200-240 V 60/50 Hz |
| Operation Noise | During printing : 69 db or less Standby : 49 db or less |

Recommended Working Environment

| | |
|-------------|--|
| Temperature | 20 °C - 32 °C with Δt: max. 2 °C/h |
| Humidity | 40 % - 60 % (no condensation) with ΔRH: max. 5 % RH/h |

Machine Measurements

| | |
|------------------------|----------------------|
| Width x Depth x Height | 1188 x 1627 x 604 mm |
| Weight | 130 kg |

Software

Standard Windows driver to allow printing from Powerpoint, Illustrator, CorelDRAW, etc...

Mutoh Layer Editor for multi-layer printing - integrates new features such as variable data printing

Remote printer monitoring from smartphone or tablet via Mutoh Status Monitor

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