Formech HD1500-T

Get the most return on your investment with Formech's automatic range. The machines are designed and built to handle the most demanding applications. Formech HD and TF Series feature Formech Cycle View and allow the users to adjust parameters in real-time without interrupting the current cycle. Generous standard specifications on the HD1500-T such as Formech Cycle View, double heaters, pneumatic heater drive, pneumatic clamps and table, cooling fans, safety light curtain, multi-user pin access control and an extensive range of options mark the HD1500-T as a cost effective and highly adaptable machine range.



Key Features

- PLC Control with 10" Hi-res Touch Screen
- FCV® (Formech Cycle View) with 40 Programme Memory
- Quartz Heaters with Variable Standby
- 30 top and 18 bottom independently controllable heating zones
- Pneumatic Heater Drive
- Pneumatically Powered Clamping Frame
- Pneumatic Table with Regulator
- Table Height Adjust
- Heating Pyrometer
- Pre-stretch
- Auto-level
- Vacuum Flow Regulator
- Vacuum Receiver Tank
- Vacuum and Pressure Gauges
- Safety Light Curtain
- Four Cooling Fans
- Multi User Pin Access Control
- Oil Filled Rotary Vane Pump 40m3/h
- Heater / table Interlock Override

Options

- Reducing Windows
- Pneumatic Plug Assist
- Spray Mist
- Cooling Bolster
- Cooling Pyrometer
- Lower Heater Pyrometer
- Clear Material Sensing
- Servo Plug Assist
- Operator Platform
- FA Remote Connectivity
- Spare Parts Kit

Technical Specifications HD1500-T

Forming Area (mn inches)	n / Sheet inche	t Size (mm / s)	Max Depth of Draw	Max Material Thickness	Heating Zones	Heat Type		Width	
		x 1000mm 39.4"	/ 600mm / 23.6"	10mm / 0.39"	30 + 18	Quar		2967mm / 116.8"	
Max Height with Plug Assist	Depth		Europe – 3 Phase Power Requirements	USA – 3 Phase Power Requirements		Power Consumption		Air Requirements	
2920mm / 115"	3779mm / 148.8"	4400kg / 9700lbs	380-415V / 85A ⁽¹⁾	208-240V / 15	60A (1)	55kW		87 PSI / 6 bar	

⁽¹⁾ current may be higher depending on machine options selected

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